

Date: Thursday, 10/19/2006 2:50:37 PM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : CASTING, SUPPORT BRACKET
<b>Job Number</b> : 29079	
<b>Estimate Number</b> : 10935	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2265
<b>This Issue</b> : 10/19/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2265 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 25401	<b>Material</b> : N/A
<b>Written By</b> : <u>                    </u>	<b>Due Date</b> : 11/5/2006 <b>Qty:</b> 40 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>                    </u>	
<b>Comment</b> : Est D 98.12.15 Added Dwg Rev DM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: 2291

Cast parts per drawing D2265

Possible Supplier: Alpine Foundry

Material release note required

C Loe 10/19

(40)

2.0

D2265P

Step Support Casting



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)  
 Step Support Casting

3.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

~~NO Release Note~~

Box 10/27

(40)

4.0

QC6

DIMENSIONAL CHECK

**Comment:** DIMENSIONAL CHECK

11/06/11/06

(40)

5.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Grind tips of castings as per Dwg D2265

SAP 26:11:06

(40)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/19/2006 2:50:38 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CASTING, SUPPORT BRACKET

Job Number: 29079

Part Number: D2265

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11/06/11/06 (40)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57372

11/07/11/07 (40)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

11/07/11/07 (40)

Job Completion



C Loc 111107

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

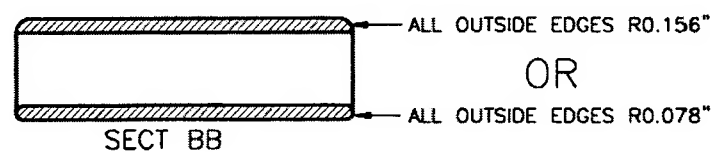
**NOTE:** Date & initial all entries

# DART

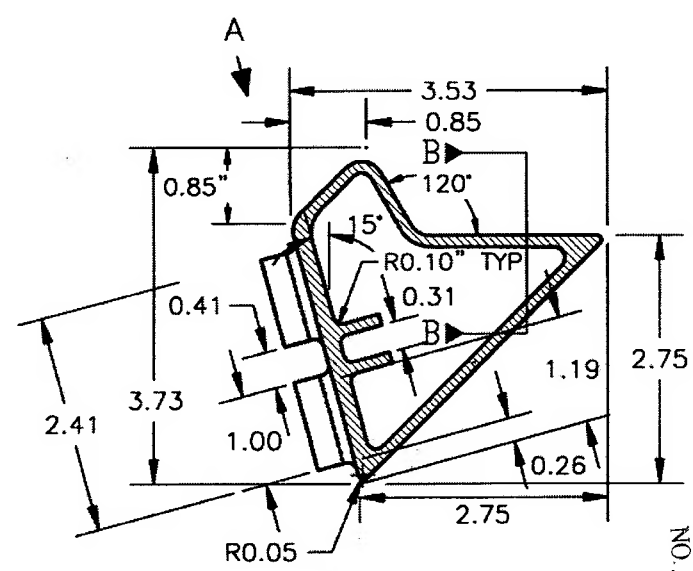


PREPARED	B. Williams	DART AERO ACCESSORIES INC
CHECKED	APPROVED	VICTORIA INTERNATIONAL AIRPORT, CANADA
DATE	TITLE	REV. A
Aug. 18, 1994	D2265	SHEET 1 OF 1
	STEP SUPPORT CASTING	SCALE
		1:2

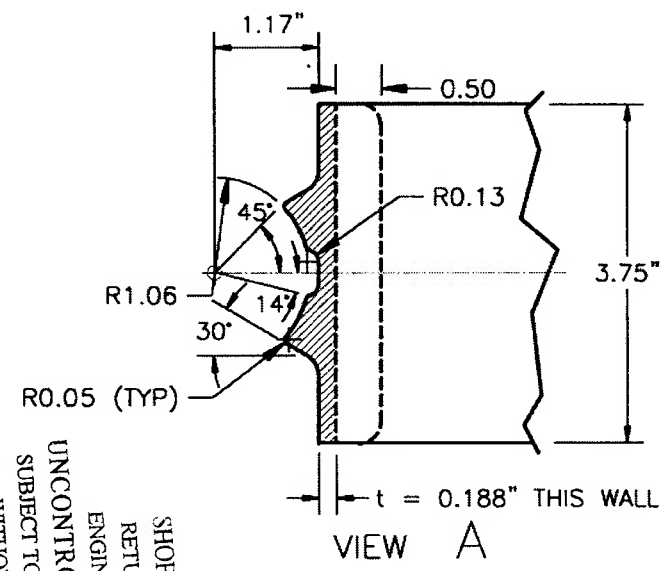
RELEASED  
96/06/27



UNDIMENSIONED OUTER RADII 0.375"  
UNDIMENSIONED INNER RADII 0.25"  
UNDIMENSIONED WALL THICKNESSES 5/32"  
MATERIAL: CAST ALUMINUM  
ALLOY A356.2 (F)



NO. 24079  
WORK ORDER  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
ENGINEERING  
RETURN TO  
SHOP COPY





ALCAN INC

## Certificat d'analyse / Certificate of analysis



USINE BEAUHARNOIS WORKS

PAGE:

DATE: 2006-07-31

N° COMMANDE CLIENT / CUSTOMER ORDER NO.:  
R 20018COMMANDE ALCAN (ITEM/OTA) / ALCAN ORDER NO.:  
355-0059169 001 01N° D'EXPÉDITION / SHIP NO.:  
CONNAISSEMENT / BILL OF LADING: 6772  
TRANSPORTEUR / CARRIER: 327-087939-000  
SCELLÉS / SEALS: GPGI000000INPROHEAT INDUSTRIES LTD  
CONSOLIDATED FAST FRATE INC.  
4415 FAIRWAY, ATT. JOE OR BARBARA  
PHONE: 514 639 7747  
LACHINE, QC, CA  
H8T 1B5INPROHEAT INDUSTRIES LTD  
680 RAYMUR AVE.  
TEL. 604 254-0461  
FAX: 604 254 6377  
VANCOUVER, BC, CA  
V6A 2R1PRODUIT / PRODUCT: ALCAN 44512 A356.2  
ALUMINUM INGOT

DIMENSION:

AO 2291 11/07

## ANALYSE EN % DU POIDS / ANALYSIS IN % OF WEIGHT

UMÉRO DE COULÉE DROP NUMBER	# ING	LOT #	POIDS NET (KG) NET WEIGHT	PIECES	SI	FE	CU	MN	MG	CR	NI	ZN	TI	PB
					NA	CA	LI	SR						
0815332 ✓		081533201	1012	68	7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533202	997	68	< 0.001	< 0.001	2 PPM	< 0.001						
					7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533203	990	68	< 0.001	< 0.001	2 PPM	< 0.001						
					7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533204	999	68	< 0.001	< 0.001	2 PPM	< 0.001						
					7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533205	1010	68	< 0.001	< 0.001	2 PPM	< 0.001						
					7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533206	1014	68	< 0.001	< 0.001	2 PPM	< 0.001						
					7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533207	1009	68	< 0.001	< 0.001	2 PPM	< 0.001						
					7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533208	1012	68	< 0.001	< 0.001	2 PPM	< 0.001						
					7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533209	1011	68	< 0.001	< 0.001	2 PPM	< 0.001						
					7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533210	1009	68	< 0.001	< 0.001	2 PPM	< 0.001						
					7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
					< 0.001	< 0.001	2 PPM	< 0.001						

UETS:

POIDS  
NET  
WEIGHT

PIECES

COURROIE:

BOIS:

POIDS BRUT:

DLES:

STRAP:

WOOD:

GROSS WEIGHT:

INGOTS TR-LOK 23 KG. LES LINGOTS EN FORME DE T. LES GUEUSES. LES LINGOTS DE LAMINAGE MIS AU REBUT ET AUTRES LINGOTS DE REFUSION ONT TENDANCE A FORMER DES CAVITÉS SUSCEPTIBLES  
PRISONNER DE L'EAU. POUR ÉLIMINER L'HUMIDITÉ AVANT LEUR EMPLOI DANS TOUT PROCÉDÉ DE FUSION ET POUR PRÉVENIR LES RISQUES D'EXPLOSION, LES LINGOTS DEVRAIENT ÊTRE SOUMIS À UN  
AGE INTENSIF PAR CHAUFFAGE PRÉLIMINAIRE AVANT DE LES INCORPORER À DU MÉTAL EN FUSION. / TR-LOK 23 KG INGOT, TEE INGOT, SOWS, SCRAPPED SHEET INGOT AND OTHER INGOT FOR REMELTING  
RONE TO THE FORMATION OF SHRINKAGE CAVITIES WHICH WILL PERMIT ENTRAPMENT OF WATER. TO ELIMINATE MOISTURE PRIOR TO USE IN ANY MELTING OPERATION AND TO SAFEGUARD AGAINST  
BLE EXPLOSION HAZARDS, INGOTS SHOULD BE THOROUGHLY DRIED BY PREHEATING BEFORE LOADING THEM INTO MOLTEN METAL.

NORMAND PRIVE

L'EXACTITUDE DE CES ANALYSES EST DANS LES NORMES DES LIMITES COMMERCIALES.  
THE ANALYSES HEREIN ARE ACCURATE WITHIN COMMERCIAL LIMITS.

**ALPINE NON-FERROUS FOUNDRY**8657-132ND STREET  
SURREY, B.C. V3W 4P1

Tel: (604) 596-8080

Fax: (604) 596-8045

*Attn. Shaantal*  
**WORK ORDER****Sold To: DART AEROSPACE**  
1270 ABERDEEN STREET  
HAWKESBURY, ONT  
CANADA K6A 1K7**Ship To: DART AEROSPACE***MA*  
*08/11/06*

Order Date	Purchase Order#	Due Date	Ship Via	Page
20-Oct-2006	PO00002291	27-Oct-2006	FEDEX	1
1	DART D2265 ✓	D2265 CSTG, SUPPORT BRACKET	40	40
2				

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Federal ExpressFOR INFORMATION OR ASSISTANCE, CALL  
POUR INFORMATION OU ASSISTANCE,  
COMPOSEZ LE

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(800)463-3339

400-5127 1415



DATE OF SHIPMENT / DATE D'ÉDITION: 10 26 06

SENDER'S ACCOUNT NO. / N° DE COMPTE L'EXPÉDITEUR: (604) 596-8045

FROM / (SENDER'S NAME) / DE (NOM DE L'EXPÉDITEUR): ALPINE NON-FERROUS FOUNDRY

COMPANY NAME / NOM D'ENTREPRISE: 8657-132nd St

STREET ADDRESS / ADRESSE: SURREY, B.C. V3W 4P1

CITY / VILLE: SURREY PROVINCE: B.C. COUNTRY: CANADA POSTAL CODE: V3W 4P1

TO (RECIPIENT'S NAME) / À (NOM DU DESTINATAIRE): DART AEROSPACE

TELEPHONE NO. / N° DE TÉLÉPHONE: (604) 632-9571

COMPANY NAME / NOM D'ENTREPRISE: 1270 - ABERDEEN ST

STREET ADDRESS (NO P.O. BOX NUMBERS) / ADRESSE (AUCUN NUMÉRO DE BOÎTE POSTALE): HAWKESBURY, ONTARIO

CITY / VILLE: HAWKESBURY PROVINCE: ONTARIO COUNTRY: CANADA POSTAL CODE: K6A 1K7

SENDER REFERENCES (IF NEEDED) / RÉFÉRENCES DE L'EXPÉDITEUR (SI NÉCESSAIRE): (LIMIT 24 CHARACTERS)

SERVICES: 1 ☐ FEDEX PRIORITY OVERNIGHT 2 ☐ FEDEX FIRST OVERNIGHT 3 ☐ FEDEX 2ND DAY AIR 4 ☐ FEDEX GROUND 5 ☐ FEDEX GROUND ECONOMY 6 ☐ FEDEX GROUND SUREPOST 7 ☐ FEDEX GROUND GUARANTEED 8 ☐ FEDEX GROUND FREIGHT 9 ☐ FEDEX GROUND FREIGHT ECONOMY 10 ☐ FEDEX GROUND FREIGHT SUREPOST 11 ☐ FEDEX GROUND FREIGHT GUARANTEED 12 ☐ FEDEX GROUND FREIGHT FREIGHT 13 ☐ FEDEX GROUND FREIGHT FREIGHT ECONOMY 14 ☐ FEDEX GROUND FREIGHT FREIGHT SUREPOST 15 ☐ FEDEX GROUND FREIGHT FREIGHT GUARANTEED 16 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT 17 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT ECONOMY 18 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT SUREPOST 19 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT GUARANTEED 20 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT FREIGHT 21 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT FREIGHT ECONOMY 22 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT FREIGHT SUREPOST 23 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT FREIGHT GUARANTEED 24 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT FREIGHT FREIGHT

PACKAGING: 1 ☐ FEDEX PRIORITY OVERNIGHT 2 ☐ FEDEX FIRST OVERNIGHT 3 ☐ FEDEX 2ND DAY AIR 4 ☐ FEDEX GROUND 5 ☐ FEDEX GROUND ECONOMY 6 ☐ FEDEX GROUND SUREPOST 7 ☐ FEDEX GROUND GUARANTEED 8 ☐ FEDEX GROUND FREIGHT 9 ☐ FEDEX GROUND FREIGHT ECONOMY 10 ☐ FEDEX GROUND FREIGHT SUREPOST 11 ☐ FEDEX GROUND FREIGHT GUARANTEED 12 ☐ FEDEX GROUND FREIGHT FREIGHT 13 ☐ FEDEX GROUND FREIGHT FREIGHT ECONOMY 14 ☐ FEDEX GROUND FREIGHT FREIGHT SUREPOST 15 ☐ FEDEX GROUND FREIGHT FREIGHT GUARANTEED 16 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT 17 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT ECONOMY 18 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT SUREPOST 19 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT GUARANTEED 20 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT FREIGHT 21 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT FREIGHT ECONOMY 22 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT FREIGHT SUREPOST 23 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT FREIGHT GUARANTEED 24 ☐ FEDEX GROUND FREIGHT FREIGHT FREIGHT FREIGHT FREIGHT

SENDER'S SIGNATURE / SIGNATURE DE L'EXPÉDITEUR: [Signature]

DATE OF SHIPMENT / DATE D'ÉDITION: 10 26 06

SPECIAL HANDLING / MANUTENTION SPÉCIALE (NOT AVAILABLE TO ALL DESTINATIONS / NON DISPONIBLE À TOUTES LES DESTINATIONS):

3 ☐ SATURDAY DELIVERY / LIVRAISON SAMEDI 4 ☐ DANGEROUS GOODS AS PER ATTACHED SHIPPER'S DECLARATION / MARCHANDISES DANGEREUSES SI VERTU DE LA DÉCLARATION DE L'EXPÉDITEUR CI-INCLUSE

5 ☐ SATURDAY PICK-UP / CUEILLETTE LE SAMEDI 6 ☐ DANGEROUS GOODS SHIPPER'S DECLARATION NOT REQUIRED / MARCHANDISES DANGEREUSES DÉCLARATION DE L'EXPÉDITEUR NON REQUISE

7 ☐ CASH IN ADVANCE / PAIEMENT COMPTANT 8 ☐ THIRD PARTY / TIERCE PARTIE 9 ☐ CREDIT CARD / CARTE DE CRÉDIT 10 ☐ CREDIT CARD / CARTE DE CRÉDIT

11 ☐ CREDIT CARD / CARTE DE CRÉDIT 12 ☐ CREDIT CARD / CARTE DE CRÉDIT 13 ☐ CREDIT CARD / CARTE DE CRÉDIT 14 ☐ CREDIT CARD / CARTE DE CRÉDIT 15 ☐ CREDIT CARD / CARTE DE CRÉDIT 16 ☐ CREDIT CARD / CARTE DE CRÉDIT 17 ☐ CREDIT CARD / CARTE DE CRÉDIT 18 ☐ CREDIT CARD / CARTE DE CRÉDIT 19 ☐ CREDIT CARD / CARTE DE CRÉDIT 20 ☐ CREDIT CARD / CARTE DE CRÉDIT 21 ☐ CREDIT CARD / CARTE DE CRÉDIT 22 ☐ CREDIT CARD / CARTE DE CRÉDIT 23 ☐ CREDIT CARD / CARTE DE CRÉDIT 24 ☐ CREDIT CARD / CARTE DE CRÉDIT

SENDER'S SIGNATURE / SIGNATURE DE L'EXPÉDITEUR: [Signature]

DATE OF SHIPMENT / DATE D'ÉDITION: 10 26 06

SENDER'S SIGNATURE / SIGNATURE DE L'EXPÉDITEUR: [Signature]

DATE OF SHIPMENT / DATE D'ÉDITION: 10 26 06

SENDER'S SIGNATURE / SIGNATURE DE L'EXPÉDITEUR: [Signature]

DATE OF SHIPMENT / DATE D'ÉDITION: 10 26 06

